

Technical data

	Stand mounted machines		Rail mounted machines	
Type	621	721	622	722
Sewing process	Fabric transport by wheel with pins		Rail with fabric fixation devices and moving sewing head	
Seam type	single thread chain stitch (option: two parallel seams)			
Cutter	n.a.	n.a.	n.a.	option (Ø 100 mm)
Voltage	400 V / three phase (other voltages possible)			
Stitch length	3-10 mm	5-15 mm	4, 6, 8, 10 mm	
Needle system	System 500	System 752	System 500	System 752

Technical changes reserved (Jan 2019)

The machines shown in this brochure may be equipped with options.
More options and special executions available, give us a call or send us samples.
For flat connections please refer to our brochures about butt-end sewing machines.



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DOHLE
Industrial Sewing Machines



Chain stitch sewing machines

Rail mounted:



622

Rail-mounted sewing machine for light to medium fabrics.

722

Rail-mounted sewing machine for medium to heavy fabrics.

Cutting device (option for 722)

The powerful cutting device is equipped with a cutter (diameter 100mm) and a counter knife. The cutting device provides defined edges so that the distance between fabric edges and seam is constant.

Seam samples



The machines produce single thread chain stitch seams. For increased tear resistance there is the option "two needle execution". Then, the machine produces two parallel seams. For 621/622 the distance between the two seams is 6mm whereas for the 721/722 the distance is 10mm.



The Dohle chain stitch machines are available in two different versions:

- Stand mounted (621/721)
- Rail mounted (622/722)

The stand mounted movable machines offer a high flexibility whereas the rail mounted machines offer straight seams on the whole sewing length.

Stand mounted:



Standard colour: grey
Option: blue colour

The Dohle stand-mounted machines are equipped with a sliding wheel with pins for easy fabric transport.

621

Stand-mounted sewing machine for light to medium fabrics.

721

Stand-mounted sewing machine for medium to heavy fabrics.