MACHINE OPERATION MADE EASY BY THE USER-FRIENDLY SOFTWARE

The new mechanical configuration and the special automated adjustments of the shearing group lead to incredible quality and speed

SHEARING MACHINE

Total automation

All machine functions are driven by inverter controlled a.c. motors and controlled by:

- PLC programmable controller.
- Industrial computer with colour touch screen interface.

All shearing parameters can be set, stored and recalled to ensure reproduceability of the results desired.

Automatic fabric tension control

The optimal fabric tension stored in the industrial computer is automatically controlled by a **load cell** allowing continuous shearing of any type of fabric (woven, knit, elastic) with minimum tension.





LAFER S.p.A.

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DOUBLE THE SHEARING SPEED, WHILE CUTTING NUMBER OF PASSES

The new Lafer concept changes everything.

Not only is productivity significantly increased;
also shearing quality is improved with less loss
of weight

LAFER SHEARING ROLL WITH EXCLUSIVE ANTIVIBRATION TECHNOLOGY

The shearing roll includes a special device that prevents vibration in order ensure maximum shearing precision.

AVAILABLE ALSO WITH HEATED POLROTOR CYLINDER (PCL)

Suitable particularly for terry towel, blankets and certain qualities of terry plush velours and polar fleece to ensure a better orientation of the pile surface to be sheared, besides conferring enhanced lustre

Polar fleece (average and heavy weights) sheared with only one pass against 2-3 passes previously required. Optimal shearing quality with soft and full hand.

Even higher shearing speed possible if polar has been previously prepared on Lafer combing machine.

Terry plush (velour) and terry towels are sheared at high speed (at least 75% faster than conventional machines and with less loss of fabric weight).

Warp knits in polyester for car seats can be sheared at double the speed and can cut at least one shearing pass compared to conventional machines.

Floating yarns on embroidered fabrics sheared with higher precision and speed.



The machine has been widened compared to the previous version to improve machine accessibility for fabric threading, cleaning and

Shearing roll sharpening can be done in the machine itself.



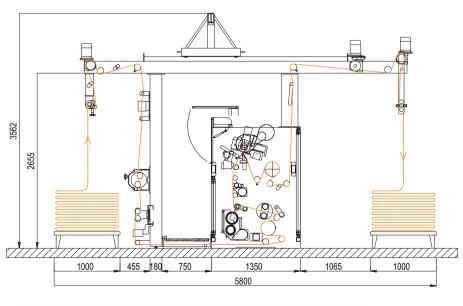




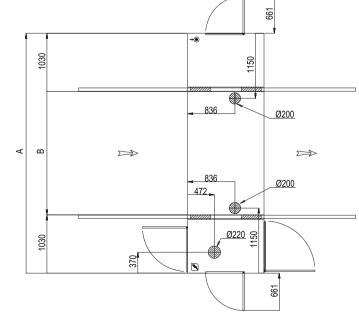
| TECHNICAL SPECIFICATIONS | CMI-100 | PCL |
|--|-------------------|--------------------|
| ROLLER WIDTH (mm) | 1900-3600 | 2000-2800 |
| INSTALLED ELECTRICAL POWER (Kw) (standard machine) | 12-18 | 50 |
| COMPRESSED AIR CONSUMPTION (litres/min) | 60 | 60 |
| MECHANICAL SPEED (m/min) | 5-45 | 5-45 |
| SHEARING ROLL SPEED RANGE (rpm) | 500-1400 (H=2200) | 500-I400 (H=2200) |
| VELVETTING BRUSH SPEED RANGE (rpm) | 200-700 | 200-700 |
| PCL POLISHING ROLL SPEED (rpm) | - | 700-I 000 (H=2200) |
| | = 1 . 1 | |

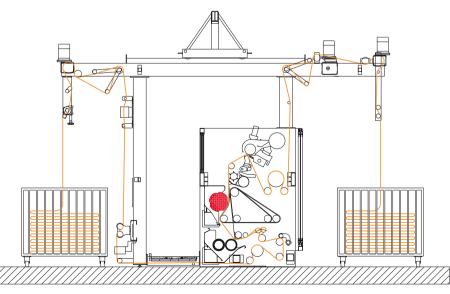
Technical specifications subject to change without notice

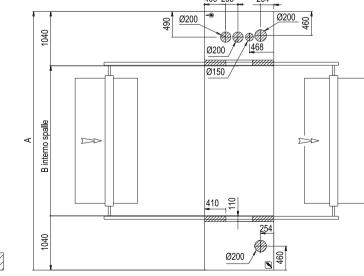




| Roller width | 1900 | 2000 | 2200 | 2400 | 2600 | 2800 | 3000 | 3200 | 3400 | 3600 |
|--------------|------|------|------|------|------|------|------|------|------|------|
| | 4300 | 4400 | 4600 | 4800 | 4800 | 5390 | 5590 | 5790 | 5990 | 5190 |
| В | 2440 | 2540 | 2740 | 2940 | 2940 | 3320 | 3520 | 3720 | 3920 | 4120 |







 Roller width
 2000
 2200
 2400
 2600
 2800

 A
 4560
 4760
 4960
 5200
 5400

 B
 2480
 2680
 2880
 3120
 3320